

Fibre-reinforced Geosynthetic Clay Liner (GBR-C)

Bentofix® NSP 4300



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Bentofix® NSP 4300 is a shear strength transmitting geosynthetic clay barrier (GBR-C), continuously needle-punched through all components. A GBR-C is also known as geosynthetic clay liner (GCL) or bentonite mat. Additional bentonite powder is impregnated into a 500 mm overlapping area on both longitudinal sides of the cover layer. The 300 mm length longitudinal overlapping areas are marked on the carrier layer.

Property	Test method*	Unit	Value
<u>Geotextile layers:</u>			
Cover layer (polypropylene nonwoven):			
Mass per unit area	EN ISO 9864	g/m ²	≥ 200
Carrier layer (polypropylene woven):			
Mass per unit area	EN ISO 9864	g/m ²	≥ 100
<u>Bentonite layer</u> (sodium bentonite powder):			
Mass per unit area	EN 14196 (ρ_{CLAY})	g/m ²	4,000
Swell index	ASTM D5890	ml/2g	≥ 24
Fluid Loss	ASTM D5891	ml	≤ 18
Water content	ISO 11465 (5hrs, 105 °C)	%	approx. 10
<u>Geosynthetic Clay Liner:</u>			
Mass per unit area	EN 14196 ($\rho_{\text{GBR-C}}$)	g/m ²	4,330
Thickness	EN ISO 9863-1	mm	6.0
Tensile strength, md/cmd**	EN ISO 10319 / ASTM D6768	kN/m	13.0 / 13.0
Elongation at max. strength, md/cmd**	EN ISO 10319 / ASTM D6768	%	10.0 / 6.0
Peel strength	ASTM D6496	N/10 cm***	≥ 60
		N/m	≥ 360
Static puncture	EN ISO 12236 / ASTM D6241	N	2,200
Hydraulic Conductivity (k_{10})	EN 16416 / ASTM D5887	m/s	1.2×10^{-11}
Permittivity (Ψ_{10})	EN 16416 / ASTM D5887	1/s	2.5×10^{-9}
Index Flux (q_{10})	EN 16416 / ASTM D5887	(m ³ /m ²)/s	3.5×10^{-9}
<u>Roll dimensions:</u>			
width x length, / diameter (approx.)	-	m x m / m	5.00 x 50 / 0.60

* = based on; **md = machine direction, cmd = cross machine direction; ***max. peak

The listed technical values are guiding values, achieved in our laboratories and/or independent testing institutes. Our products are subject to changes without prior notice.