# Composite Infrastructure Solutions

TRUST IN PULTRON BECAUSE THE WORLD DOES



## PULTRON COMPOSITES

PULTRON COMPOSITES are the global specialists in the development and manufacture of high-performance, glass fibre-reinforced polymer (GFRP) composites using the pultrusion process.

Our infrastructure product range are designed for engineers and government agencies looking to achieve the best economic, performance and environmental outcomes on their projects.

#### **Fibreglass Composites for Stronger Structures**

The drive to deliver sustainable and lasting infrastructure has seen more and more engineers look to fibreglass-reinforced composites products to deliver an alternative to traditional materials such as steel and timber.

#### Tried, Tested and Ready for your Project

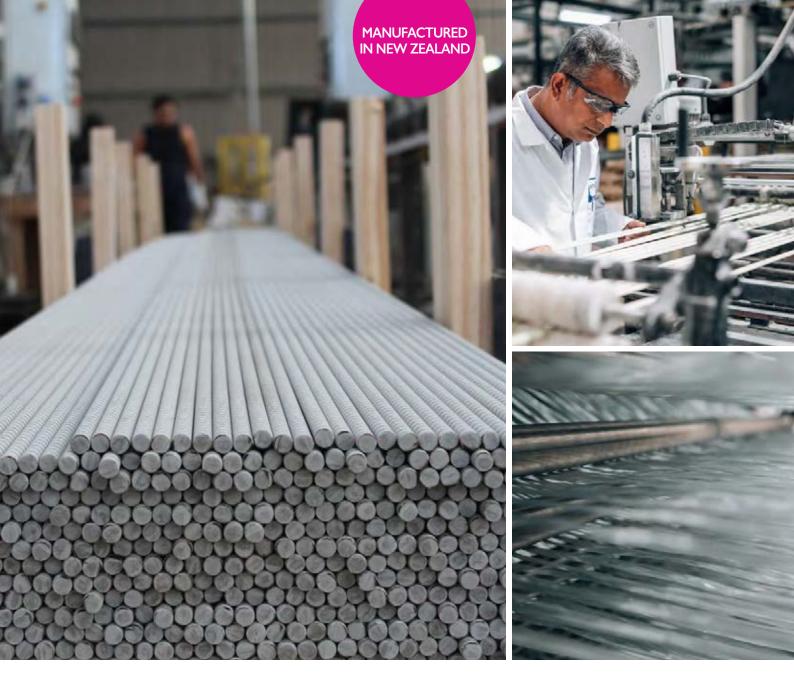
- High performance at a competitive price point
- Lightweight for easier handling and economic to transport
- Tried, tested and quality assured
- Compliant with engineering standards

#### **Developed and Manufactured in New Zealand**

All our products are developed and manufactured at Pultron Composites in New Zealand.

Mateenbar<sup>™</sup> concrete reinforcement is manufactured in Gisborne, New Zealand (for NZ, Australia and the Pacific Islands) in North Carolina, USA, (for North America) and Dammam, Saudi Arabia (for the Middle East).





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# GFRP COMPOSITES

## The material solution for long-lasting infrastructure

GLASS FIBRE-REINFORCED POLYMER COMPOSITES (GFRP) are corrosion-resistant, lightweight, and are designed to deliver long life cycles. They are used in projects where materials such as steel and timber often fail.

#### Why are GFRP Composites replacing traditional materials?

GFRP composites have a unique combination of mechanical properties. Even in the most challenging and corrosive environments, GFRP composites can provide exceptional resilience and performance.

Our composite solutions are used in infrastructure projects across the globe from bridges and tunnels, to ports and seawalls.



Potash Plant Concrete Slab Replacement, Jordan

## Advantages of using GFRP Composite Products



Whole of Life Savings

Design life cycle is 100+ years

• Zero maintenance cost



#### **High Tensile Strength** • Twice the strength of steel



Corrosion Free
• Exceptional resistance

in salt water environments

• Does not rust or leach



#### **Highly Chemical Resistant**

• Exceptionally resistant to a wide range of chemicals



#### Non-electromagnetic

• Non-conductive and electro-magnetically neutral



## Non-magnetic • No interference with

 No interference with sensitive enquipment

## Sustainable Infrastructure Solutions (GFRP compared to steel)

#### **Raw Materials**

• GFRP composites have a 15% lower carbon footprint than steel\*

#### The Manufacturing Process

- Minimal heat, water, and energy used
- Lower CO<sup>2</sup> emissions
- Process efficiency = minimal waste

#### Distribution

- 4 x lighter than steel
- More products per truckload
- · Less fuel required for transportation

#### Use

- · Increases asset life-cycle by as much as four times
- Zero maintenance requirements
- · Seawater can be used in cement production
- Saves fresh water
- Less cement content needed

#### Recycle

• GFRP composites can be crushed and used as aggregate in concrete

 $\ensuremath{^*\!Comparison}$  based on the manufacture of steel rebar.



#### Lightweight

4 x lighter than steel
Faster installation, reduced injury risks, and lower transportation costs



Recycle

Raw

Materials

**GFRP COMPOSITES** 

LIFE CYCLE

Use

#### Easy to cut and install

• Cut on-site using standard cutting tools



#### Low Thermal Conductivity

**Manufacturing** 

Transport

• Maintains excellent thermal insulation values



#### **No Thermal Cycling Impact**

• Thermal expansion coefficient almost identical to concrete



#### **Highly Durable**

• Over 100 years retention of strength and modulus in high pH environments



#### Low Environmental Impact

• 15% lower carbon footprint than steel (comparison based on the manufacture of steel)

# C mateenbar

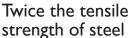
The proven solution to corrosion, replacing steel rebar for concrete reinforcement

 Object

 Object

 Object









Over 2000 global projects International codes and standards

#### **Applications**

Mateenbar<sup>™</sup> glass fibre-reinforced polymer (GFRP) rebar is designed for heavy load applications. It offers an extended asset lifespan in the most challenging and corrosive environments.

#### **Corrosive and Chemical Environments**

- Bridge decks and approach slabs
- Roads
- Underwater, coastal and offshore
- Drainage arch and box culverts
- Marine pre-cast sea walls
- Sewage treatment plants
- Desalination Plants
- Industrial and agricultural facilities

#### **Thermal Insulation**

• Energy efficient buildings

## For non-conductive/non-magnetic performance

- Hospitals
- Airport compass calibration pads
- Power plants and transformer sites
- Light Rail

#### Easy and safe to cut

- Tunnels (soft eyes)
- Mining

## **Bends and Stirrups**

All bends are factory made and delivered to exact specifications. A variety of shapes, stirrups, and bespoke bends can be produced.



## Advantages

Using Mateenbar<sup>™</sup> as an alternative concrete reinforcement to steel eliminates the risk of corrosion.

#### **Corrosion-resistant**

Exceptional resistance to water, including salt water. It will never rust or corrode.

#### Lightweight

4x lighter than steel, Mateenbar<sup>m</sup> is quicker and safer to install.

#### Easy to cut and install

Mateenbar<sup>™</sup> is easy to cut on-site and, because of its cuttability, it is ideal for softeyes in tunnel construction.

Whole of Life Savings Extended life cycle and reduced maintenance expenses

## MATEENBAR<sup>™</sup> SAVINGS

Cost Savings and Sustainability across the Asset Life-cycle

Sustainability is achieved by balancing environment, economic, and social needs – ensuring what is done today will provide a lasting and productive future.

Mateenbar<sup>™</sup> delivers in all key areas, advancing positive outcomes for asset owners, communities, and the environment.

## **Economic Prosperity**

- Longer life cycles. Non-corrosive durable rebar requires no expensive maintenance and preventative corrosion measures.
- Design guides and codes have been improved over time. In recognition of the high performance of modern GFRP rebars, the quantities required for reinforcement have been reduced.
- Design and manufacturing of GFRP rebar have been optimized and are competitively priced.
- Eliminating the risk of corrosion in infrastructure results in savings across the entire asset life.
- Less maintenance (e.g. roadworks) reduces economic losses through delays, and business interference.
- 4x lighter than steel means less tonnage to transport.

## Social Responsibility

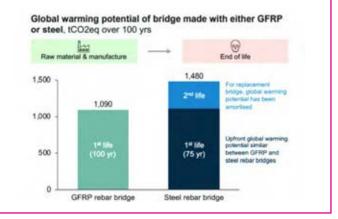
- Mateenbar<sup>™</sup> is 4x lighter than steel, making it easier to install, and decreases injury risk to workers.
- Robust infrastructure, particularly roading and bridges, allows supply chain companies and communities to travel safely and freely without delays.

## **Environmental Savings**

- Mateenbar<sup>™</sup> does not corrode or cause concrete spalling and breakage.
- No rust or chemical leaching.
- Long-lasting structures result in less damage to the environment.
- Requires less concrete coverage.
- GFRP composites have a 15% lower carbon footprint than steel (comparison based on the manufacturer of steel rebar).

## Bridge Life-cycle Study

A research project conducted by the Florida Department of Transport and the University of Miami – consisting of a 100-year life-cycle study of a 57m x 18m bridge showed a composite-reinforced bridge reduced global warming potential by 390 Tonne or 26%:



#### Design codes and standards

Design standards make it easy to switch from designing with steel to designing with GFRP Rebar.

**USA:** ACI CODE-440.11-22: Building Code Requirements for Structural Concrete Reinforced with Glass Fiber-Reinforced Polymer (GFRP) Bars; AASHTO LRFD: Bridge Design Specifications for GFRP-Reinforced Concrete Bridge Decks and Traffic Railing

Europe: FIB Task Group 9.3 - Bulletin 40 - FRP Reinforcement in RC Structures

**Saudi Arabia:** ACI 440.1R; ACI CODE-440.11-22: Building Code Requirements for Structural Concrete Reinforced with Glass Fiber-Reinforced Polymer (GFRP) Bars

Canada: CAN/CSA S806: Design of Buildings with Fibre Reinforced Polymers, CAN/CSA S6: Canadian Highway Bridge Design Code

## **Technical Data**

#### Mateenbar 46 (ASTM D7957, ACI 440.6)

	Units	#2 (6mm/0.23in)	#3 (10mm/0.39in)	#4 (13mm/0.51in)	#5 (16mm/0.62in)	#6 (19mm/0.74in)	#7 (22mm/0.86in)	#8 (25mm/0.98in)	#10 (32mm/1.25in)	
	kN	27	59	96	130	182	241	297	437	
	kip	6.1	13.2	21.6	29.1	40.9	54.1	66.8	98.2	
Guaranteed tensile force	MPa									
	ksi									
	GPa				4	6				
Elastic Modulus	ksi		6670							
	kN		·		·			·		
Guaranteed transverse	kip									
shear capacity MPa 150										
	ksi		23.2							
Primary Materials			Epoxy Backboned Vinylester and Corrosion Resistant E-CR Glass							
	g/m	97	144	315	415	589	780	1030	1680	
Weight	lb/ft	0.07	0.096	0.211	0.278	0.395	0.524	0.692	1.128	
Nominal	mm <sup>2</sup>	32	71	129	199	284	387	510	819	
cross-sectional area	in <sup>2</sup>	0.049	0.11	0.20	0.31	0.44	0.60	0.79	1.27	
Outer diameter	mm	8.2	10.0	14.0	16.0	19.0	21.8	25.0	31.4	
(including ribs)	in	0.250	0.375	0.500	0.625	0.750	0.875	1.000	1.270	

Please contact our team for information on the material properties, shape availability and dimensional limitations of bent bars.

#### Mateenbar 60 (CSA Grade III)

	Units	#2 (6mm)	#3 (10mm)	#4 (13mm)	#5 (15/16mm)	#6 (19/20mm)	#7 (22mm)	#8 (25mm)	#9 (30mm)	#10 (32mm)
	kN	27	71	129	199	284	387	510	600	735
Guaranteed tensile force	kip	7.2	16.0	29.0	44.0	64.0	87.0	115.0	134.9	165.2
Guaranteed tensile force	MPa									
	ksi									
Elastic Modulus	GPa					60				
Elastic Modulus	ksi		8700							
	kN									
Guaranteed transverse	kip									
shear capacity MPa 180										
	ksi		26.1							
Primary Materials		Epoxy Backboned Vinylester and Corrosion Resistant E-CR Glass								
Weight	g/m	97	185	315	476	702	960	1252	1575	2050
Weight	lb/ft	0.07	0.12	0.21	0.32	0.47	0.64	0.84	1.06	1.37
Nominal	mm <sup>2</sup>	32	71	129	199	284	387	510	645	819
cross-sectional area	in²	0.049	0.110	0.200	0.310	0.440	0.600	0.790	1.000	1.270
Outer diameter	mm	8.2	10.8	14.0	17.2	20.6	24.1	27.4	30.8	35.0
(including ribs)	in	0.315	0.425	0.551	0.677	0.807	0.949	1.087	1.213	1.378

Please contact our team for information on the material properties, shape availability and dimensional limitations of bent bars.



LIFE

Jizan Flood Mitigation Channel, Jizan, Saudi Arabia World's largest GFRP composite project (23km long channel)





## MATEENBAR<sup>™</sup> FOR FLATWORK

The Best Rebar for Fast Installation of Flatwork

## **Applications**

- Slab-on-ground applications
- Pavements
- Sidewalk
- Parking slabs
- Continuously reinforced concrete paving
- Curbs and gutters
- Patios



	Units	#3 (10mm)	#4 (13mm)	
Cusumption describe strength	kN	56	91	
Guaranteed tensile strength	kip	12.5	20.5	
Minimum tensile	GPa	40		
modulus	ksi	5800		
Guaranteed transverse shear	MPa	130		
capacity	ksi	20		
Weight	kg/m	144	315	
vveight	lb/ft	0.096	0.211	
Nominal	mm <sup>2</sup>	71	129	
cross-sectional area	in²	0.11	0.20	
Actual diameter	mm	10.0	14.0	
(including ribs)	in	0.375	0.500	

Mateenbar for Flatwork is not to be used in high-load bearing applications.

## **Advantages**

#### **Corrosion-resistant**

Exceptional resistance to water, sea water, and de-icing salts – it will not rust

#### Lightweight

4x lighter than steel, significantly reducing transport and labour costs

**Easy to cut and install** Cut on-site with standard tools

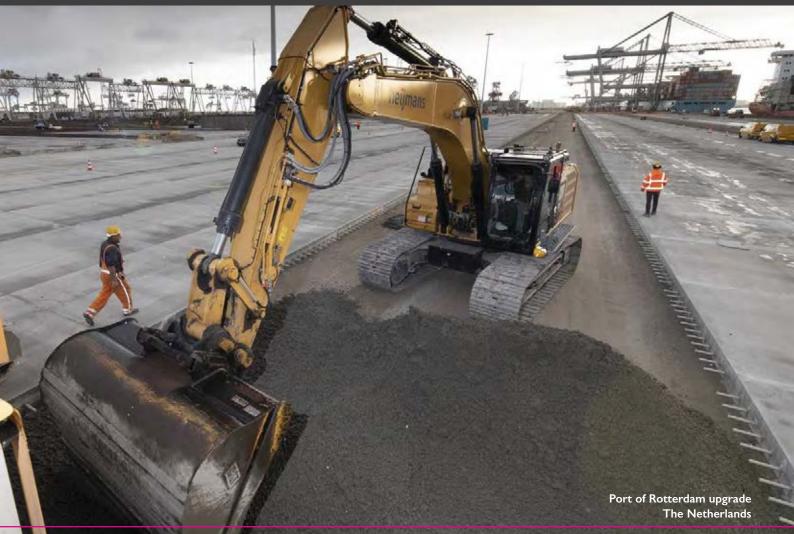
**High Strength** Twice the tensile strength of steel. Excellent stiffness and shear capacity.

**Competitive savings** Zero maintenance cost



# PULTRON DOWEL

Corrosion-free joining system reduces maintenance costs









pre-preparation

## Applications

Provides shear reinforcement where corrosion or electromagnetic interference is a concern. Extends asset life through a corrosion-free joint system reducing maintenance and increasing whole-of-life cost savings.

Dowels are used extensively in concrete jointed roads, underpasses in extreme conditions and a range of other applications including:

- Roading
- Industrial and commercial floors
- Jointed concrete pavements
- Mechanically-stabilized wall panels
- Expansion and contraction joints
- Approach slabs.

### Installation methods

Pultron dowels can be installed using the same standard installation methods already used for other dowel types:

- Slip form paver baskets
- Dowel bar insertion machines
- Precast panels
- Retrofits and repairs.

### **Advantages**

Pultron dowels will not corrode, even when exposed to salty soils. They are designed to provide excellent load transfer across expansion joints between slabs.

#### The longest life cycle of all dowel types

The dowels will not cause concrete spalling, even in corrosive environments.

## High shear strength for load transfer efficiency

Significant savings compared to stainless steel dowels

**Lightweight** Pultron dowels are quicker and safer to install.

#### No dowel preparation required

Designed with a low bond strength, they are quicker to install and do not require greasing or other preparation methods.



## **Technical Data**

Nominal Diameter		Shear S	Strength	Weight		
mm	inch	Мра	ksi	g/m	lb/ft	
25	1.0	160	23	1065	0.72	
28	1.125	158	22.9	1250	0.84	
32	1.25	155	22.5	1640	1.10	
38	1.5	150	21.7	2320	1.60	

# PULTRON BOLTS AND SOIL NAILS

Precision machined threads with advanced fibreglass composite materials



#### PULTRON BOLTS AND SOIL NAILS





Composite Bolts and Soil nails offer a safe method of securing excavations, slopes or embankments by installing reinforcement bars through the failure zone into stable ground below.

## **Applications**

Suitable in most ground conditions including highly corrosive soils.

- Tunnelling
- Mining
- Slope Stabilisation





### **Advantages**

Composite Bolts and Soil Nails deliver outstanding benefits:

## Washer allows offset angles of up to 10° from perpendicular

## Suitable for both temporary and permanent reinforcement

Cuttable bolts for ground support

## NATM/SEM/Lunardi Tunneling method ground support

An alternative to black, galvanised or epoxy-coated steel, stainless steel or double-corrosion protected bolts.

#### **No risk of damage to Tunnel Boring Machines** Composite dowels are strong and easy to cut. Eliminate risk of unforeseen costs and project delays due to damaged TBMs.

**High strength** 

Lightweight

## **Technical Data**

Guaranteed Properties						
Size	25mm	32mm	32mm Hollow			
Ultimate Tensile Strength	>280kN	>430kN	>340kN			
Shear (single sided)	>78kN	>113kN	>90kN			
Shear (double sided)	>156kN	>226kN	>180kN			
Nut Termination	>100kN	>140kN	>140kN			
Working Area	385mm²	645mm <sup>2</sup>	532mm <sup>2</sup>			
Elastic Modulus*	>53GPa	>53GPa	>53GPa			

**Lengths:** 6 metre or 12 metre (custom lengths on request) **Washers:** high strength and shaped to allow offfset angles

\*Elastic Modulus is based on the working area of the bolt

# PULTRON FORM TIES

## Precision machine threaded form tie system











## **Applications**

- Dams
- Water Tanks
- Wastewater Applications
- Corrosive environments
- Single-sided formwork
- Columns
- Architectural work



### **Technical Data**

Tie Rod Specifications	
Size (diameter)	I6mm
Colour	Concrete Grey
Nut strength average	65 kN
Nut strength guaranteed	55 kN
Nut size	
Length	75mm
Diameter of washer face	65mm
Hex size for spanner	32mm / 1 ¼"



### **Advantages**

Use with ALL concrete grades High durability Corrosion-free Highly chemical resistant Lightweight for construction and transport Easy to cut No loss of time through removal of formwork delays

NO PATCHING NEEDED

NO PREPARATION

## Concrete-coloured rod for a better finish and less remedial work

Excellent thermal insulation

Thermal expansion coefficient almost identical to concrete

## COST SAVINGS: PULTRON FORM TIES

The biggest impact on the bottom line is labour and materials. Watch the savings add up when you use Pultron Form Ties:



## SAVE on Transport

- 4x lighter than steel, composite form ties are more economical to transport.
- Quicker to unload when it arrives on-site.



### SAVE on Labour

- NO Extra labour for preparation and finish work.
- NO removing taper ties.
- NO preparing the patch (clean holes, mix and prep grout).
- NO additional time spent on worksite.
- Faster installation and easy to cut = LESS TIME AND LABOUR.



#### **SAVE Hireage and Materials**

- LESS TIME using elevated access platforms, scaffolding and other lifting equipment.
- NO grouting products & mixing equipment required because the composite rods are similar to concrete.



#### **SAVE** Time

- LESS TIME delays risk due to unfavourable weather limiting opportunities to complete grouting work.
- ONE LESS WORKFLOW STREAM for supervisor/inspector to assess for compliance.
- Labourers can MOVE FASTER to next job.